



**North American Industries, Inc.**  
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**Daily Crane Safety Inspection Report**

Year 20 \_\_\_\_\_  
 Month \_\_\_\_\_

Description/Serial # \_\_\_\_\_

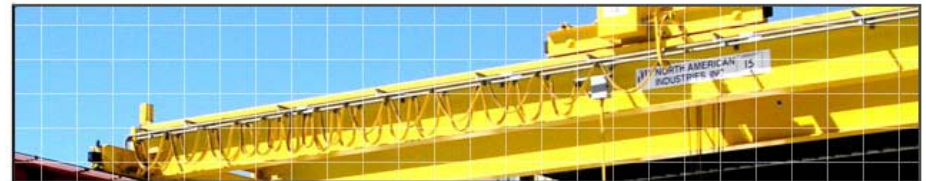
Component	Inspection Criteria	√=OK    R=Remove crane from service    M=Monitor till corrected (parts/service ordered)    C=Corrected During Inspection    N/A=not Applicable																																	
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31			
Tagged Crane or Hoist	Check that the crane or hoist is not locked out / tagged out.																																		
Control Devices	Check that all motions agree with control device markings																																		
Brakes	Verify proper brake operation - all motions																																		
Hook*	Visually inspect for Deformation, Wear, Safety latch operation																																		
Hook Latch	Verify proper operation of hook latch																																		
Wire Rope	Visually inspect for damage or wear																																		
Load Chain*	Visually inspect for damage or wear																																		
Reeving	Visually inspect for proper reeving																																		
Limit Switches	Verify proper operation of upper limit devices																																		
Oil Leakage	Visually inspect for signs of oil leakage																																		
Functional*	All operating mechanisms for proper operation, sounds, movement																																		
Below hook devices	Visually inspect for wear, damage or diminished capacity																																		
Miscellaneous	Pendant strain relief, labels, warning devices, capacity signs																																		

**Notes:** \* = Daily Inspection required by OSHA 1910.179  
 Stop using crane immediately and inform supervisor/safety coordinator if any malfunction, unusual noise or unusual movement is observed  
 Always know where the emergency disconnect is located  
 Load only within crane capacity  
 Inspect rigging daily

Inspector's Initials \_\_\_\_\_  
 Supervisor's Initials \_\_\_\_\_

**North American Industries 800-847-8470**

**CRISP (Crane Repair, Inspection, & Safety Partners)** x131  
**New Crane Sales** x117  
**Parts** x104  
**Customer Service** x158  
**Installation** x147



**We don't just sell cranes; we build solutions.**

Note: The above checklist is provided by North American Industries to aid overhead crane owners during their safety inspections. The proper installation, operation, testing, and maintenance of cranes are a continuing responsibility of the owner/user in accordance with ANSI B30.2 Safety Standards for "Overhead and Gantry Cranes" and Section 1910.179 of OSHA. North American Industries assumes no liabilities in connection with this form. This checklist does not ensure the requirements of OSHA have been met - the responsibility for the adherence to OSHA standards rest with the owner and/or user of the equipment.